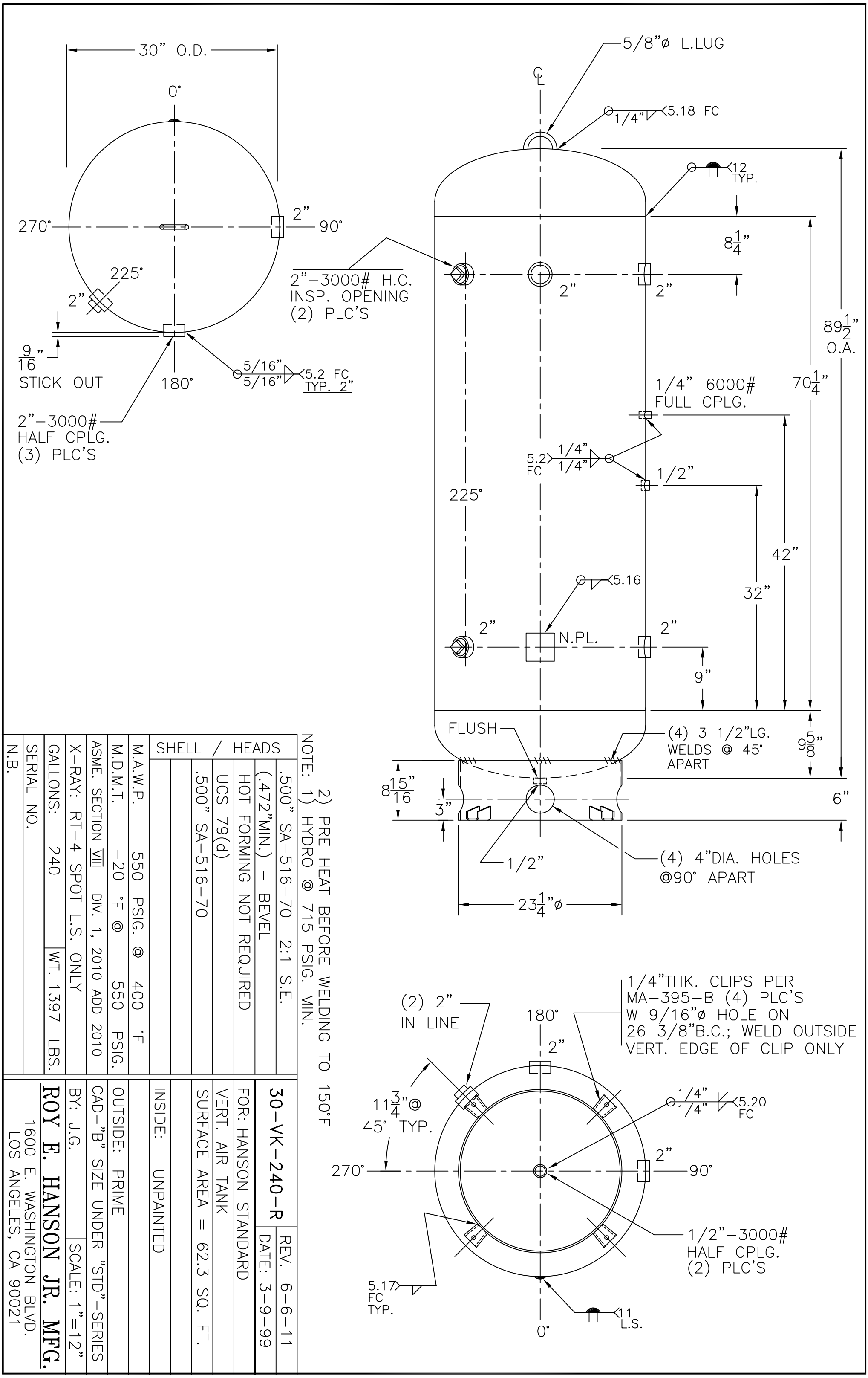

NOTE: 1) HYDRO @ 715 PSIG. MIN.
2) PRE HEAT BEFORE WELDING TO 150°F

SHELL / HEADS	
.500" SA–516–70	
UCS 79(d)	
HOT FORMING NOT REQUIRED	
(.472"MIN.) – BEVEL	
.500" SA–516–70 2:1 S.E.	
M.A.W.P.	550 PSIG. @ 400 °F
M.D.M.T.	–20 °F @ 550 PSIG.
ASME. SECTION VIII DIV. 1, 2010 ADD 2010	
X–RAY: RT–4 SPOT L.S. ONLY	
GALLONS: 240	WT. 1397 LBS.
SERIAL NO.	
N.B.	

30–VK–240–R

REV. 6–6–11
DATE: 3–9–99

FOR: HANSON STANDARD
VERT. AIR TANK
SURFACE AREA = 62.3 SQ. FT.

INSIDE: UNPAINTED
OUTSIDE: PRIME

CAD–"B" SIZE UNDER "STD"–SERIES
BY: J.G.
SCALE: 1"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021